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Agrément Certificate  
**97/3428**  
Product Sheet 7

### K REND EXTERNAL RENDERS

### K REND SILICONE TC15 RENDER SYSTEM 2

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to the K Rend Silicone TC15 Render System 2, a thin coat external render for use on new or existing buildings over cement particle boards manufactured in accordance with BS EN 634-2 : 2007 or BS EN 12467 : 2012. All boards must also be approved by the Certificate holder.

(1) Hereinafter referred to as 'Certificate'.

#### CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.

#### KEY FACTORS ASSESSED

**Weather resistance** — the system is suitable for external use on new or existing buildings in areas where the local wind-driven rain index is less than 75 litres per m<sup>2</sup> per spell (see section 6).

**Strength and stability** — the system has adequate resistance to impact damage and cracking (see section 7).

**Performance in relation to fire** — the system achieved a fire Classification of Bs2, d0 and its use is therefore restricted under the national Building Regulations (see section 9).

**Durability** — the system, applied over cement particle boards, will perform satisfactorily for a period in excess of 30 years (see section 11).



The BBA has awarded this Certificate to the company named above for the system described herein. This system has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

A handwritten signature in black ink, appearing to read 'Simon Wroe'.

Simon Wroe  
Head of Approvals — Materials

A handwritten signature in black ink, appearing to read 'Claire Curtis-Thomas'.

Claire Curtis-Thomas  
Chief Executive

Date of First issue: 16 May 2014

*The BBA is a UKAS accredited certification body — Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at [www.bbacerts.co.uk](http://www.bbacerts.co.uk)*

*Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.*

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# Regulations

In the opinion of the BBA, K Rend Silicone TC15 Render System 2, if installed, used and maintained in accordance with this Certificate, will satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



## The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	B4(1)	External fire spread
Comment:		The system can satisfy this Requirement. See section 9 of this Certificate.
Requirement:	C2(b)	Resistance to moisture
Comment:		Walls rendered with the system can satisfy this Requirement. See section 6.1 of this Certificate.
Regulation:	7	Materials and workmanship
Comment:		The system is acceptable. See section 11.1 and the <i>Installation</i> part of this Certificate.



## The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)(2)	Durability, workmanship and fitness of materials
Comment:		Use of the system satisfies the requirements of this Regulation. See sections 10 and 11.1 and the <i>Installation</i> part of this Certificate.
Regulation:	9	Building standards applicable to construction
Standard:	2.6	Spread to neighbouring buildings
Standard:	2.7	Spread on external walls
Comment:		The system is not classified as 'non-combustible' and is therefore restricted by these Standards, with reference to clauses 2.6.4 <sup>(1)(2)</sup> , 2.6.5 <sup>(1)</sup> , 2.6.6 <sup>(2)</sup> and 2.7.1 <sup>(1)(2)</sup> . See section 9 of this Certificate.
Standard:	3.10	Precipitation
Comment:		Walls rendered with the system can satisfy the requirements of this Standard, with reference to clauses 3.10.1 <sup>(1)(2)</sup> , 3.10.2 <sup>(1)(2)</sup> , 3.10.3 <sup>(1)(2)</sup> and 3.10.5 <sup>(1)(2)</sup> . See section 6.1 of this Certificate.
Standard:	7.1(a)	Statement of sustainability
Comment:		The system can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
Regulation:	12	Building standards applicable to conversions
Comment:		All comments given for this system under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1 <sup>(1)(2)</sup> and Schedule 6 <sup>(1)(2)</sup> . (1) Technical Handbook (Domestic). (2) Technical Handbook (Non-Domestic).



## The Building Regulations (Northern Ireland) 2012

Regulation:	23(a)(b)(i)	Fitness of materials and workmanship
Comment:		The system is acceptable. See section 11.1 and the <i>Installation</i> part of this Certificate.
Regulation:	28(b)	Resistance to moisture and weather
Comment:		Walls rendered with the system can satisfy this Regulation. See section 6.1 of this Certificate.
Regulation:	36(a)	External fire spread
Comment:		The system can satisfy this Regulation. See section 9 of this Certificate.

## Construction (Design and Management) Regulations 2007

## Construction (Design and Management) Regulations (Northern Ireland) 2007

Information in this Certificate may assist the client, CDM co-ordinator, designer and contractors to address their obligations under these Regulations.

See sections: 3 *Delivery and site handling* (3.1 and 3.3) and 12 *General* (12.7) of this Certificate.

# Additional Information

## NHBC Standards 2014

NHBC accepts the use of K Rend Silicone TC15 Render System 2, provided it is installed, used and maintained in accordance with this Certificate, in relation to *NHBC Standards, Part 6 Substructure (excluding roofs), Chapter 6.1 External masonry walls*.

## CE marking

The Certificate holder has taken the responsibility of CE marking K Rend Standard UF Base and K Rend Silicone TC15 topcoat in accordance with harmonised European Standards BS EN 998-1 : 2010 and BS EN 15824 : 2009 respectively. An asterisk (\*) appearing in this Certificate indicates that data shown are given in the manufacturer's Declaration of Performance.

## Technical Specification

### 1 Description

1.1 The K Rend Silicone TC15 Render System 2 is a thin coat render for use over cement particle boards manufactured in accordance with BS EN 634-2 : 2007 or BS EN 12467 : 2012. All boards must also be approved by the Certificate holder. The system comprises:

- K Rend Silicone TC15 Render — a synthetic resin topcoat render incorporating a silicone resin emulsion and acrylic dispersant to BS EN 15824 : 2009. The product is available in 20 standard colours
- K Rend TC Primer — a bonding coat (to BS EN 998-1 : 2010) available in a range of colours to match the K Rend Silicone TC15 render
- K Rend HP12 Base — a polymer-modified cementitious spray- or hand-applied base render used as a primary coat over cement particle boards manufactured in accordance with BS EN 634-2 : 2007 or BS EN 12467 : 2012. All boards must also be approved by the Certificate holder
- K Rend Alkali Resistant mesh — a 1.1 mm thick polypropylene reinforcing mesh with an opening size of 4.0 x 4.3 mm, available in rolls 1 m wide and 53 m in length, for embedment between coats of HP12 Base.

1.2 The render is applied onto cement particle boards manufactured in accordance with BS EN 634-2 : 2007 or BS EN 12467 : 2012. All boards must also be approved by the Certificate holder. The boards are outside the scope of this Certificate.

### 2 Manufacture

2.1 The render components are manufactured in a batch blending process. K Rend Silicone TC15 Render and K Rend TC Primer are tinted to the appropriate colour (if required) using a computer-controlled tinting machine.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

2.3 The management system of Kilwaughter Chemicals Ltd has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2008 by BSI (Certificate FM 85394).

### 3 Delivery and site handling

3.1 K Rend HP12 Base is delivered in sealed 25 kg bags on pallets. K Rend TC Primer is delivered in 15 kg tubs and K Rend Silicone TC15 Render in 25 kg tubs on pallets.

3.2 K Rend HP12 Base, K Rend TC Primer and K Rend Silicone TC15 Render must be stored in dry conditions, off the ground, in a secure store and protected from frost. Pallets should not be stacked on top of K Rend TC Primer and K Rend Silicone TC 15 Render. To avoid 'warehouse set' caused by compaction, the height of bags stacked on a pallet of K Rend HP12 Base must not exceed 1 m, and no more than four pallets should be stacked. Renders should be used in the order in which they are received and each delivery kept separate to avoid confusion. When stored unopened the products have a shelf-life of 12 months from the date of manufacture.

3.3 K Rend HP12 Base is classified as 'irritant' under *The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (CHIP4)/Classification, Labelling and Packaging of Substances and Mixtures (CLP Regulation) 2009* and must be handled using the routine precautions for Portland cement. Both K Rend TC Primer and K Rend Silicone TC15 Render are classified as non-hazardous.

3.4 Each bag of K Rend HP 12 Basecoat and each tub of K Rend TC Primer and of K Rend Silicone TC15 Render bears the product and Certificate holder's name, batch number, date of production and the BBA logo incorporating the number of this Certificate.

## Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on K Rend Silicone TC15 Render System 2.

## 4 Use

4.1 K Rend Silicone TC15 Render System 2 is satisfactory for external use as a render finish over cement particle boards manufactured in accordance with BS EN 634-2 : 2007 or BS EN 12467 : 2012. All boards must also be approved by the Certificate holder.

4.2 New buildings subject to national Building Regulations should be constructed in accordance with the relevant recommendations of:

- BS EN 1996-2 : 2006 and its UK National Annex — the designer should select a construction appropriate to the local wind-driven rain index, paying due regard to the design detailing, workmanship and materials to be used
- BS EN 13914-1 : 2005
- BS 8000-3 : 2001.

4.3 It is essential that all new walls are designed and constructed to prevent moisture penetration and the formation of condensation.

4.4 K Rend Silicone TC15 Render, applied at a thickness of 1.5 mm, has a weight per unit area of 2.5 kg·m<sup>-2</sup>. K Rend HP12 Base, applied at a thickness of 6 mm, has a weight per unit area of 11 kg·m<sup>-2</sup>.

## 5 Practicability of installation

Installation is designed to be carried out by a competent, skilled renderer, or a contractor experienced with this type of system.

## 6 Weather resistance



6.1 The render is for use in areas where the local wind-driven rain spell index is less than 75 litres per m<sup>2</sup> per spell calculated in accordance with BS 8104 : 1992, and where traditional renders are normally specified.

6.2 Boards to which the render is to be applied must be designed and constructed in relation to local exposure conditions to minimise the incidence of rain penetration.

6.3 The render will tend to shed water and will considerably reduce the amount of water absorbed during rain.

## 7 Strength and stability

7.1 The render has adequate resistance to impact damage and cracking.

7.2 It is essential that the surface to be covered is clean and has a sound mechanical key to ensure a satisfactory bond between the substrate and the render.

7.3 The structural performance of boards and fixings has not been assessed as part of this Certificate.

## 8 Water vapour resistance

The water vapour resistance of the render may be taken as 3 MN·s·g<sup>-1</sup>.

## 9 Performance in relation to fire



9.1 When tested in accordance with BS EN 13501-1 : 2007, a render comprising the HP14 Basecoat with an embedded K Rend Alkali Resistant mesh, primed with K Rend TC Primer, coated with an off-white K Rend Silicone TC 15 top coat and applied over EPS 70 insulation boards, achieved a reaction to fire classification of B-s2, d0.

9.2 When tested in accordance with BS EN 13501-1 : 2007, HP12 Base achieved a classification of A1 for reaction to fire, hence K Rend Silicone TC15 Render System 2 applied over cement particle boards manufactured in accordance with BS EN 634-2 : 2007 or BS EN 12467 : 2012 can be considered to have a reaction to fire classification of B-s2, d0 in accordance with BS EN 13501-1 : 2007.

9.3 Requirements under the various national Building Regulations are:

**England, Wales and Northern Ireland** — the render is considered suitable for use on or at any distance from the boundary, provided the wall meets the fire resistance requirements in Tables A1 and A2 and the building is less than 18 m in height

**Scotland** — the render must not be used within 1 m of a boundary or on buildings greater than 18 m in height. It is not classified as 'non-combustible' and must be regarded as unprotected unless:

- it is attached to the structure of the building and
- the external wall does not contain openings other than the small openings described in Mandatory Standard 2.6.2, clause 2.6.2b and
- the wall behind the cladding has the appropriate fire-resistance duration from the inside (see Annexes 2.A and 2.D of the Domestic and Non-Domestic Technical Handbooks respectively).

## 10 Maintenance



10.1 Regular maintenance checks should be carried out on architectural details and on external plumbing and fittings to ensure they are functioning correctly and to prevent water damage to the render.

10.2 Damaged render must be repaired as soon as is practicable (see section 14).

## 11 Durability



11.1 The render, applied over cement particle boards adequately fixed to a suitable sound substrate, will perform satisfactorily for a period in excess of 30 years.

11.2 The system may become discoloured with time, the rate depending on the local environment. Appearance can normally be restored by cleaning with water and mild detergent. In industrial atmospheres light colours should be avoided.

11.3 K Rend Silicone TC 15 top coat satisfactorily resists the formation of algae.

## Installation

### 12 General

12.1 Prior to application of the render to boards a specification is prepared for the building indicating:

- the position of beads
- detailing around windows, doors and at eaves
- damp-proof course (dpc) level
- exact position of expansion joints
- areas where flexible sealants must be used
- any alterations to external plumbing
- where required, the position of fire barriers.

12.2 Application of K Rend Silicone TC15 Render System 2 must be carried out strictly in accordance with this Certificate, the Certificate holder's instructions and the relevant recommendations of BS EN 13914-1 : 2005.

12.3 Application of the render should not be carried out if the temperature of the air or the surface of the wall to be treated is below 5°C or above 35°C. Installation must not take place during rain, strong wind or sunshine. The materials must be protected from rain, frost and direct sunlight whilst curing. Further information may be obtained from the Certificate holder.

12.4 In sunny weather, work should commence on the shady side of the building and be continued round following the sun to prevent the render drying out too rapidly.

12.5 To minimise colour shade variations and to avoid dry line jointing, continuous surfaces should be completed without a break. If breaks cannot be avoided they should be made where services or architectural features such as drainpipes, reveals or lines of doors and windows will help mask cold joints. Where long, uninterrupted runs are planned, tubs of the material should be checked for batch numbers. Tubs with different batch numbers should be checked for colour consistency.

### Mixing

12.6 K Rend HP12 Base is added to clean water at a rate of approximately 5 to 6 litres of water per 25 kg of product, and thoroughly mixed using a drill and paddle or free fall mixer for a minimum of 10 minutes until the correct workability is achieved.

12.7 Where excessive concentrations of dust may accumulate, the measures defined in the Health and Safety Executive Publication EH40/05 *Occupational Exposure Limits* (2nd Edition 2011, amended March 2013) for unlisted substances must be adhered to.

12.8 In common with traditional renders, slumping of the material may occur if the mix is too wet, increasing the risk of settlement cracks developing.

12.9 The basecoat will remain workable for approximately 45 minutes at 20°C after mixing. It must not be remixed after it has begun to set.

12.10 K Rend TC Primer and K Rend Silicone TC15 Render must be stirred before use.

### Application

12.11 Render beads and expansion beads are fixed in accordance with the render bead supplier's instructions and the Certificate holder's recommendations.

12.12 Boards are fixed at 400 mm spacings.

12.13 A DPC must be placed between the building's masonry support and its wooden frame and a breather membrane must be fitted between the wooden frame and the boards, making sure window cavities are covered.

12.14 PVC windows with sills incorporated must be used and silicone sealant applied to the frame before setting the window and at the interface between the window and the boards.

12.15 The initial application of K Rend HP12 Base is applied by hawk and trowel onto the boards to a thickness of 3 mm. Alternatively, the basecoat can be spray-applied.

12.16 K Rend Alkali Resistant mesh is embedded across the entire area of basecoat, overlapping by 100 mm where necessary.

12.17 Before the initial basecoat layer has set, a key is formed by scratching the render surface, which is then left for 2 hours.

12.18 A new batch of K Rend HP12 Base is prepared and applied as before, up to a total thickness of 6 mm.

12.19 The basecoat is lightly wetted with water, and smoothed over with a trowel. The surface is then left to cure for a minimum of 14 days before the K Rend TC Primer is applied.

12.20 Once the basecoat has initially set, K Rend TC Primer is applied by roller at  $0.25 \text{ kg}\cdot\text{m}^{-2}$  and left to dry for a minimum of 24 hours.

12.21 Once the primer is dry, K Rend TC15 Silicone Render is float-applied at  $2.5 \text{ kg}\cdot\text{m}^{-2}$  to 1.5 mm thickness, to give an overall thickness of approximately 8 mm.

### Curing

12.22 The completed render must be protected from rain, mist or cold (less than  $5^{\circ}\text{C}$  on a falling thermometer) in order to prevent an excessively prolonged drying period.

12.23 The use of polythene sheeting is recommended during curing and should hang clear of the face of the wall. It should be arranged so that it does not form a tunnel through which wind could increase the rate of water evaporation from the surface.

12.24 Care must be taken to protect the render from rapid drying owing to exposure to direct sun or drying wind, to ensure complete hydration of the render.

## 13 Finishing

On completion of the render installation, the surface is checked to ensure an even coverage.

## 14 Repair

Any damage to the render must be repaired immediately in accordance with the relevant recommendations of BS EN 13914-1 : 2005, using the K Rend Silicone TC 15 System 2. The advice of the Certificate holder should be sought for particular installations.

## Technical Investigations

### 15 Tests

15.1 Tests were carried out on the K Rend Silicone TC15 Render System 2 and the results assessed to determine:

- K Rend Silicone TC15 Render System 2 over cement particle boards manufactured in accordance with BS EN 634-2 : 2007 or BS EN 12467 : 2012
  - effect of thermal cycling
  - effect of freeze/thaw
  - effect of accelerated ageing on impact resistance
  - effect of accelerated ageing on bond strength
- K Rend Silicone TC15 Render System 2
  - water vapour permeability
- K Rend HP12 Base
  - flexural and compressive strength
- K Rend Silicone TC15 Topcoat
  - algal growth.

15.2 An assessment was made of data to BS EN 998-1 : 2010 for K Rend HP12 Base in relation to:

- classification for hardened mortar properties
  - compressive strength at 28 days\*
  - capillary water absorption\*
  - thermal conductivity\*

- properties relevant for intended use
  - dry bulk density\*
  - compressive strength at 28 days\*
  - adhesion\*
  - capillary water absorption\*
  - water vapour permeability coefficient\*
  - thermal conductivity\*
  - reaction to fire\*
- properties of the fresh mortar
  - workable life\*
  - air content\*
  - mixing of mortar\*.

15.3 An assessment was made of data to BS EN 15824 : 2009 for K Rend Silicone TC15 Render in relation to:

- water vapour permeability\*
- water absorption\*
- adhesion\*
- durability\*
- reaction to fire\*.

## 16 Investigations

16.1 Installations were carried out to assess the practicability of the render application to cement particle boards manufactured in accordance with BS EN 634-2 : 2007 or BS EN 12467 : 2012.

16.2 A survey of known users of the product was conducted.

16.3 An evaluation was made of data relating to reaction to fire of the render over EPS 70 insulation boards.

16.4 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and compositions of materials used.

## Bibliography

BS 8000-3 : 2001 *Workmanship on building sites — Code of practice for masonry*

BS 8104 : 1992 *Code of practice for assessing exposure of walls to wind-driven rain*

BS EN 634-2 : 2007 *Cement-bonded particleboards — Specifications — Requirements for OPC bonded particleboards for use in dry, humid and external conditions*

BS EN 998-1 : 2010 *Specification for mortar for masonry — Rendering and plastering mortar*

BS EN 1996-2 : 2006 *Eurocode 6 — Design of masonry structures — Design considerations, selection of materials and execution of masonry*

NA to BS EN 1996-2 : 2006 *National Annex to Eurocode 6 — Design of masonry structures — Design considerations, selection of materials and execution of masonry*

BS EN 12467 : 2012 *Fibre-cement flat sheets. Product specification and test methods*

BS EN 13501-1 : 2007 *Fire classification of construction products and building elements — Classification using test data from reaction to fire test*

BS EN 13914-1 : 2005 *Design, preparation and application of external rendering and internal plastering — External rendering*

BS EN 15824 : 2009 *Specifications for external renders and internal plasters based on organic binders*

BS EN ISO 9001 : 2008 *Quality management systems — Requirements*

## 17 Conditions

17.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page — no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document — it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

17.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

17.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

17.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

17.5 In issuing this Certificate, the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

17.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.